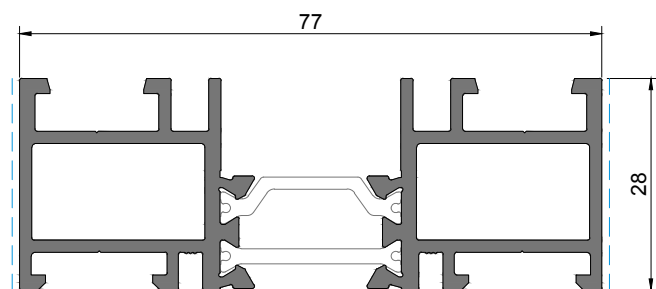


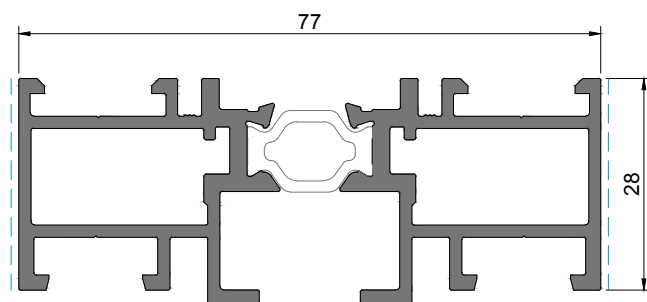
Tipologias de canto HT

PERFIS
PROFILES | PROFILÉS

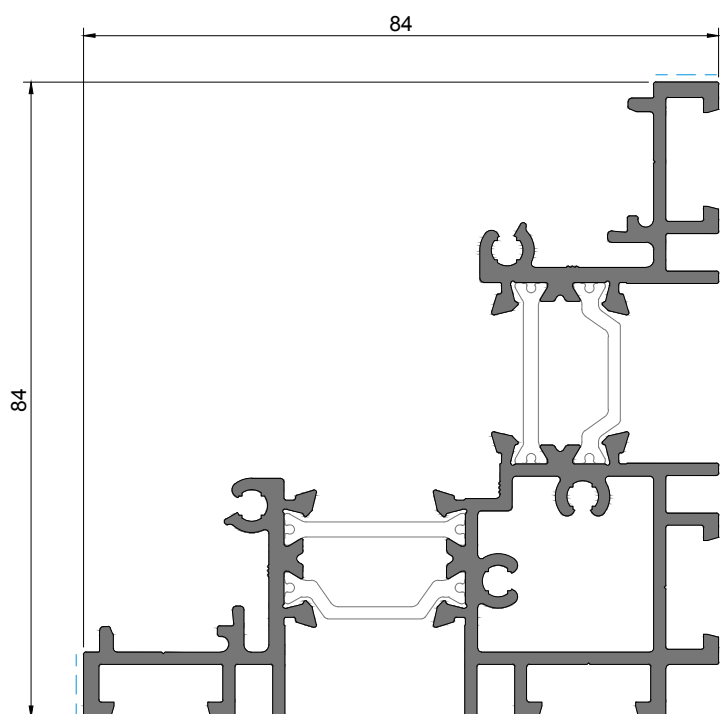
Sistema HT



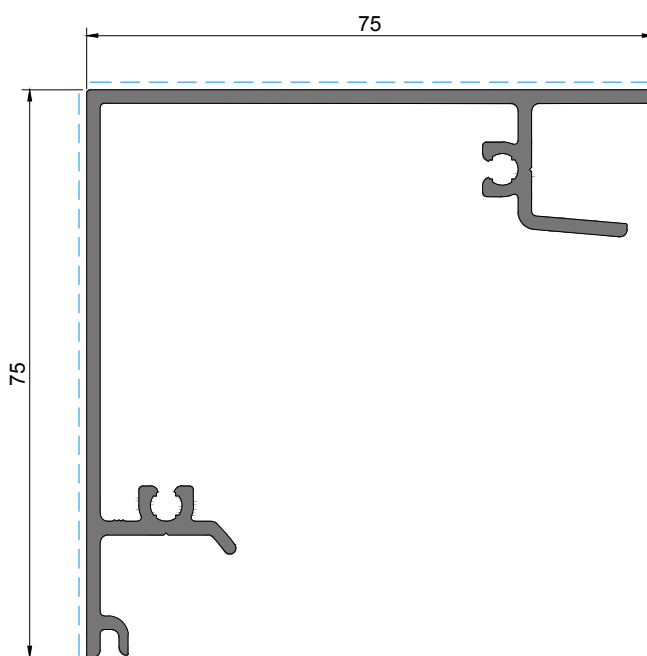
HT 02
Aro fixo
Fixed frame | Cadre dormant



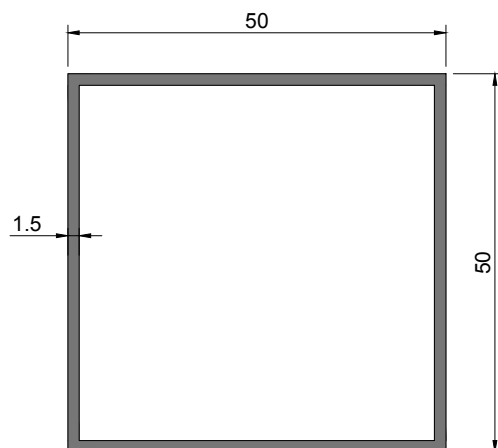
HT 22
Aro fixo
Fixed frame | Cadre dormant



HT 55
Perfil de canto
Corner profile | Profilé du coin



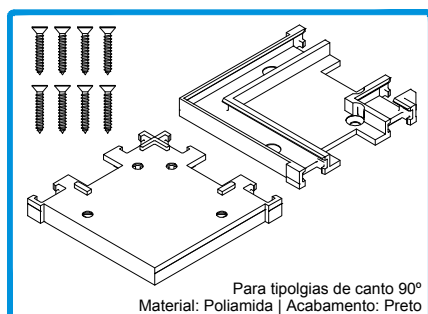
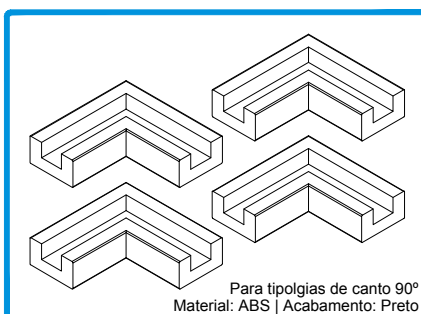
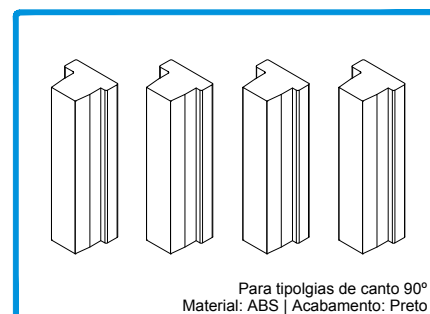
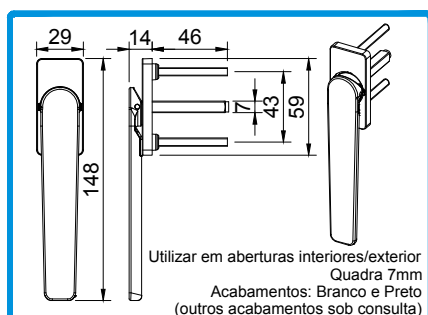
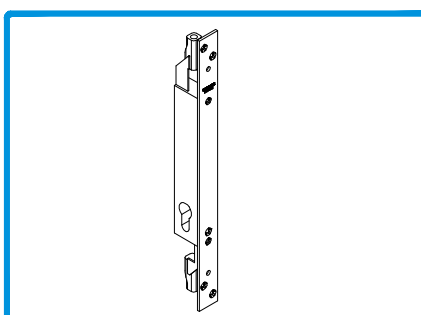
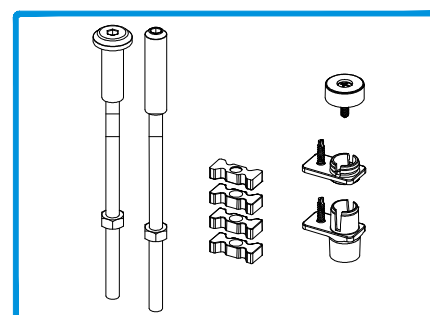
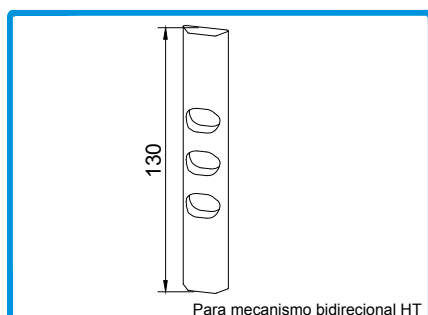
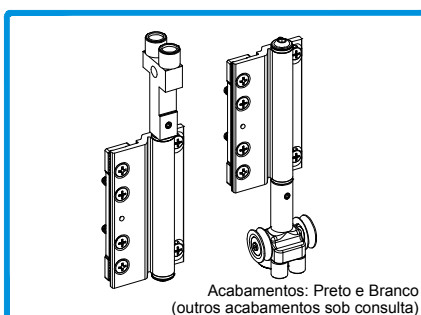
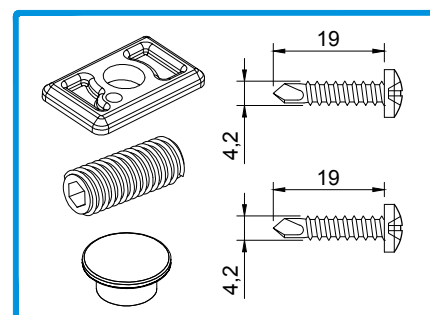
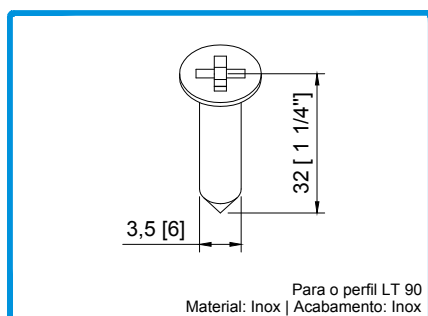
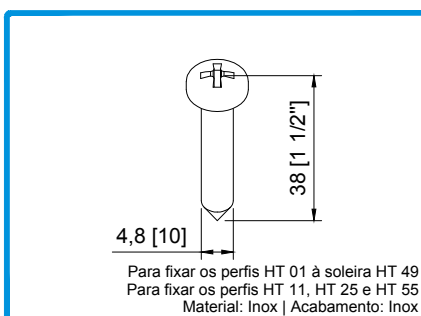
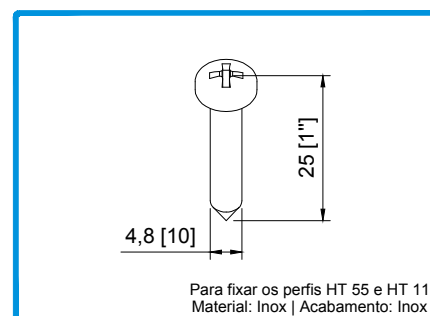
HT 56
Tampa de canto
Corner cover | Couverture pour coin



KQ 50
Tubo
Tube | Tube

Tipologias de canto HT

Sistema HT

ACESSÓRIOS
ACCESSORIES | ACCESSOIRES**212165** CONJ. TOPOS CANTO 90° HT**212167** CONJ. UNIÃO CANTO 90° HT**212169** CONJ. UNIÃO VERTICAL HT**291012** MANÍPULO ARTIC. 3106.30 HT**228003** MECANISMO BIDIR. C/ CHAVE HT**212081** CONJ. VARÕES 2M+TERM. P/ MEC. HT**218145** CALÇO P/ MECANISMO BIDIR. HT**212044** CONJ. DOBR+GUIA INF/SUP HT 8811.1**212964** CONJ. AJUSTE HT 82**290080** PARAF. DIN7982 PH 3,5x32 INOX A2**290262** PARAF. PAR 003 PK INOX PH 1 1/2x10 CQ**290171** PARAFUSO CQ 1x10 INOX

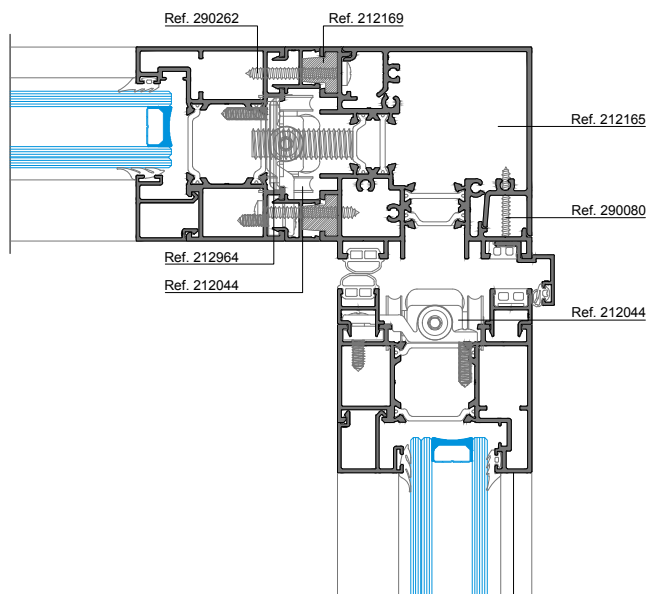
Tipologias de canto HT

PORMENORES DE CANTO

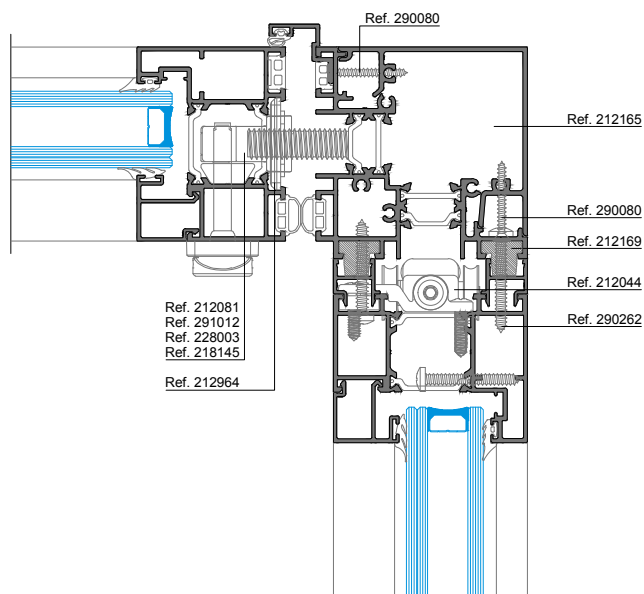
Sistema HT

CORNER DETAILS | DÉTAILS DU COIN

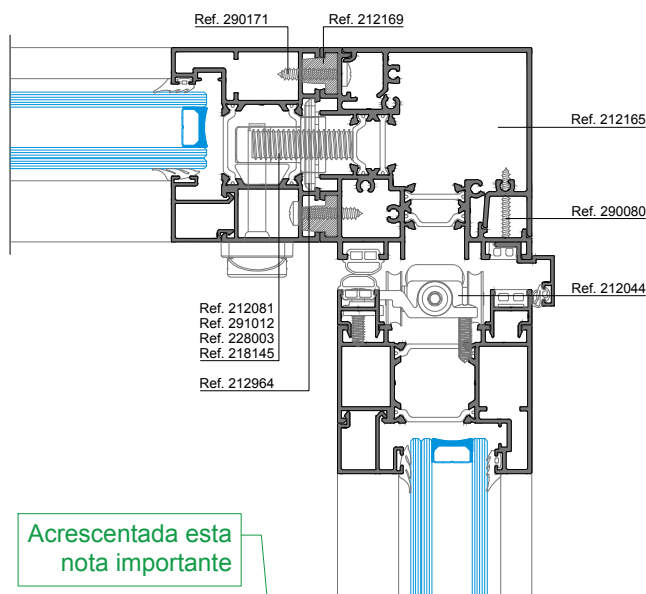
- **FOLHA PAR COM PERFIL DE CANTO | FOLHA PAR**
EVEN SASH WITH CORNER PROFILE | EVEN SASH
VANTAIL PAIRE AVEC PROFILÉ DE COIN | VANTAIL PAIRE



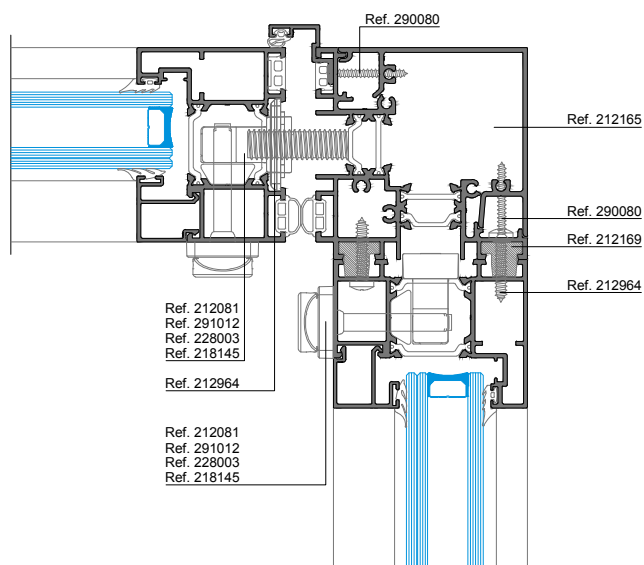
- **FOLHA PAR COM PERFIL DE CANTO | FOLHA ÍMPAR**
EVEN SASH WITH CORNER PROFILE | ODD SASH
VANTAIL PAIRE AVEC PROFILÉ DE COIN | VANTAIL IMPAIRE



- **FOLHA ÍMPAR COM PERFIL DE CANTO | FOLHA PAR**
ODD SASH WITH CORNER PROFILE | EVEN SASH
VANTAIL IMPAIRE AVEC PROFILÉ DE COIN | VANTAIL PAIRE



- **FOLHA ÍMPAR COM PERFIL DE CANTO | FOLHA ÍMPAR**
ODD SASH WITH CORNER PROFILE | ODD SASH
VANTAIL IMPAIRE AVEC PROFILÉ DE COIN | VANTAIL IMPAIRE



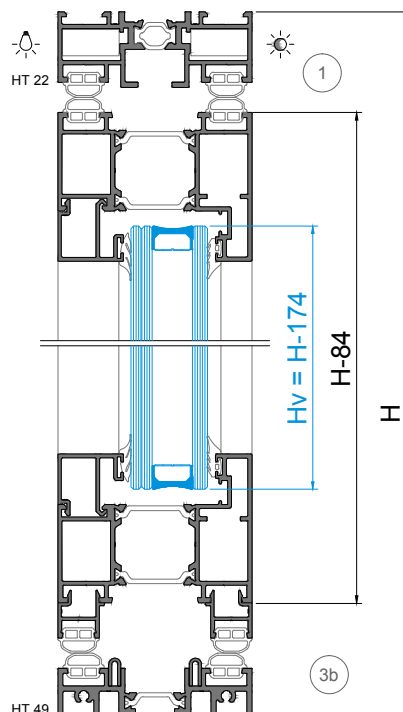
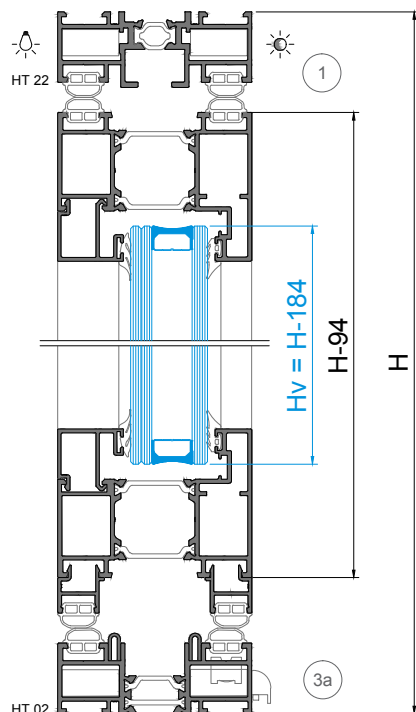
Acrescentada esta
nota importante

Nas tipologias de canto com os perfis HT 55 e HT 56 fixados nas folhas pares e por causa da movimentação das mesmas, tem de se utilizar o perfil HT 22 como aro horizontal superior (padieira) e o perfil HT 02 ou o perfil HT 49 como soleira.

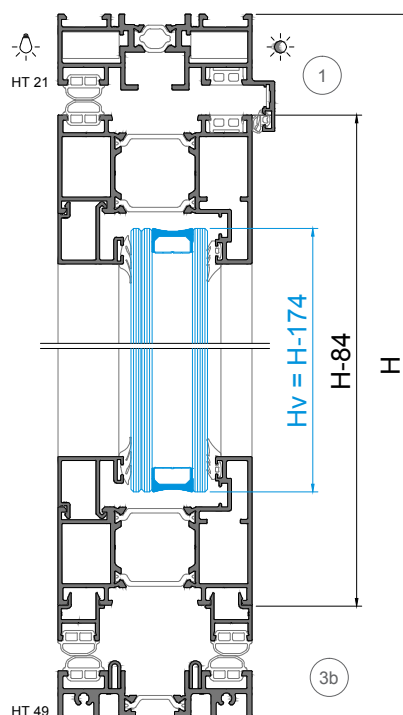
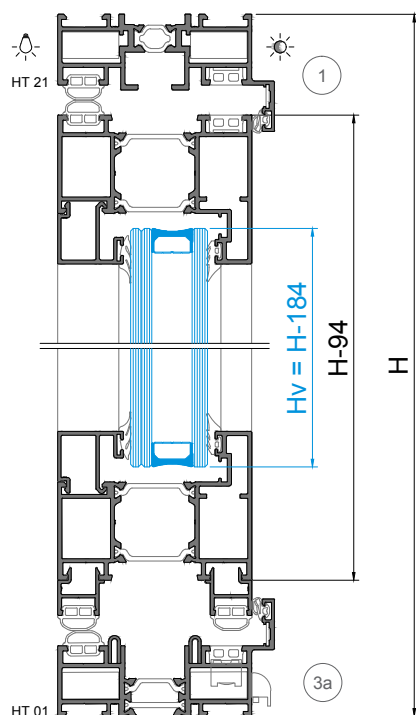
PORMENORES VERTICAIS
VERTICAL DETAILS | DÉTAILS VERTICAUX

Sistema HT

- FOLHA PAR COM PERFIL DE CANTO
EVEN SASH WITH CORNER PROFILE
VANTAIL PAIRE AVEC PROFILÉ DE COIN



- FOLHA ÍMPAR COM PERFIL DE CANTO
ODD SASH WITH CORNER PROFILE
VANTAIL IMPAIRE AVEC PROFILÉ DE COIN

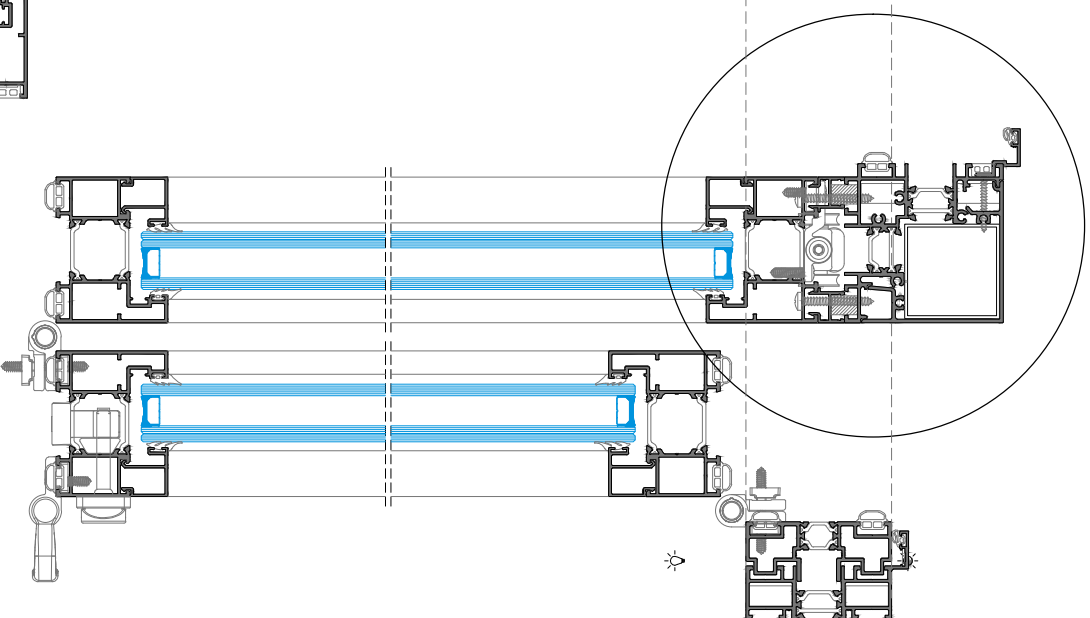
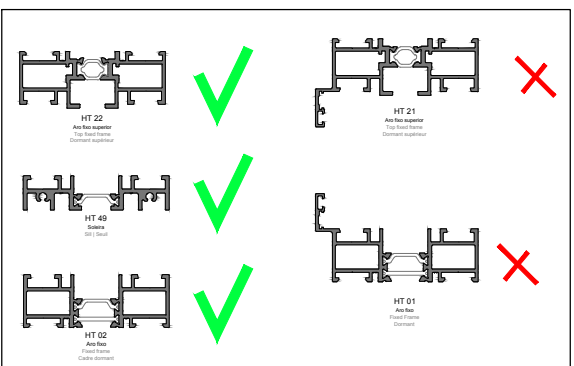
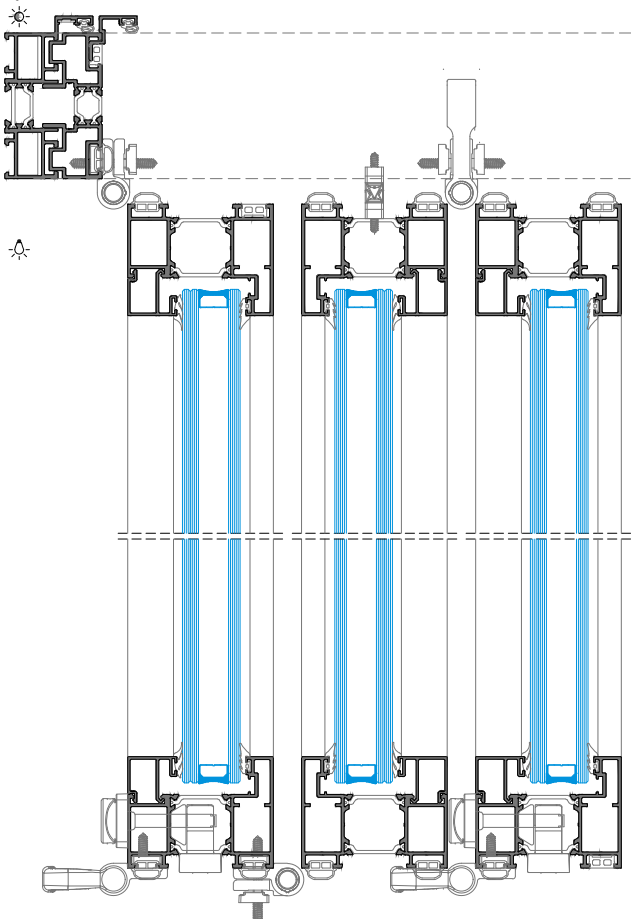


Acrescentada
esta nota
importante

Nas tipologias de canto com os perfis HT 55 e HT 56 fixados nas folhas pares e por causa da movimentação das mesmas, tem de se utilizar o perfil HT 22 como aro horizontal superior (padieira) e o perfil HT 02 ou o perfil HT 49 como soleira.

Tipologias de canto HT

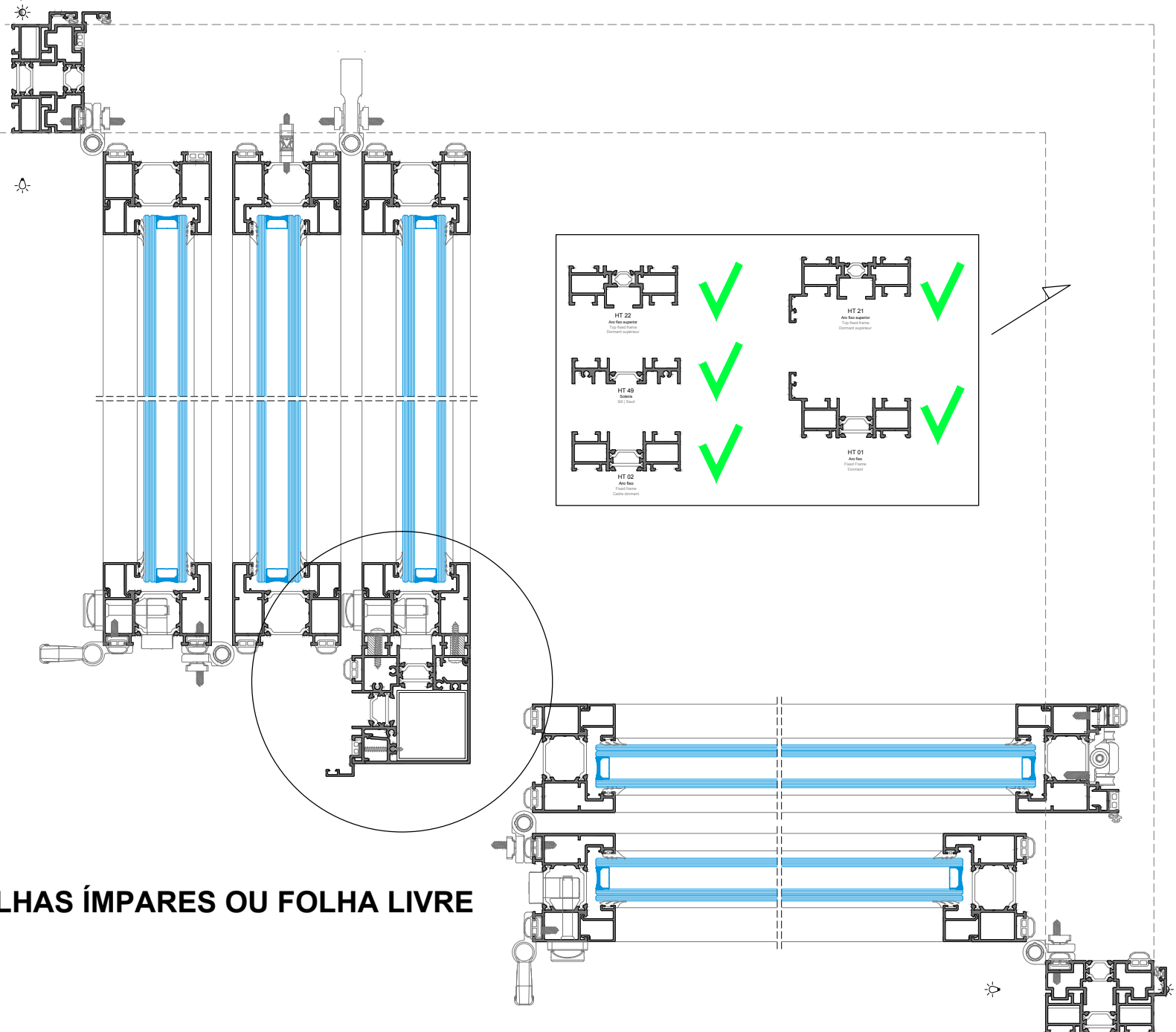
Sistema HT

Exemplo 1
Exemple 1 | Example 1

- FOLHAS PARES

Tipologias de canto HT

Sistema HT

Exemplo 2
Exemple 2 | Example 2

- FOLHAS ÍMPARES OU FOLHA LIVRE

Tipologias de canto HT

Sistema HT

MAQUINAÇÃO DE PERFIS PARA TIPOLOGIAS DE CANTO

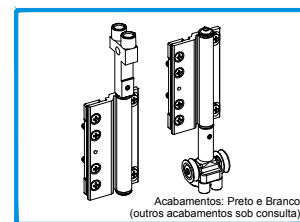
PROFILES MACHINING FOR CORNER TYPOLOGIES

USINAGE DES PROFILÉS POUR TYPOLOGIES DE COIN

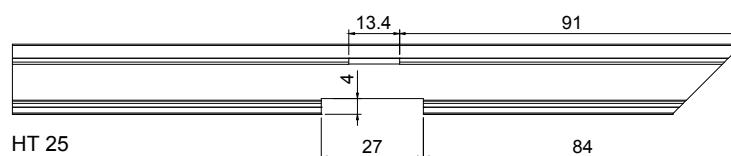
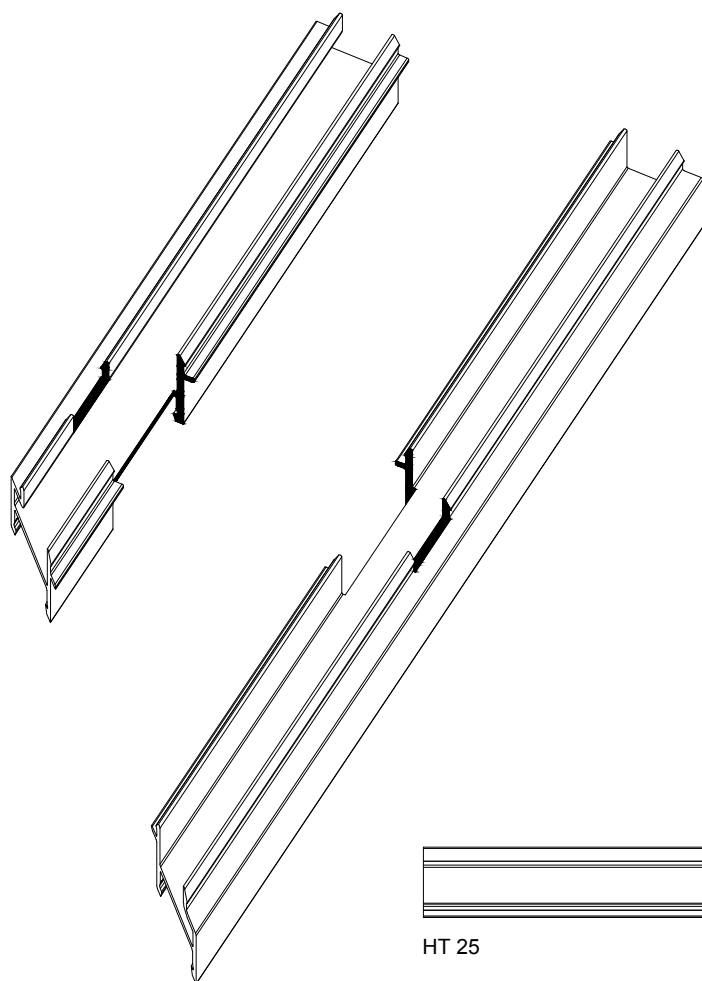
1 - Maquinação do perfil complementar HT 25 horizontal para a movimentação da guia inferior.

Horizontal HT 25 complementary profile machining for moving the bottom guide.

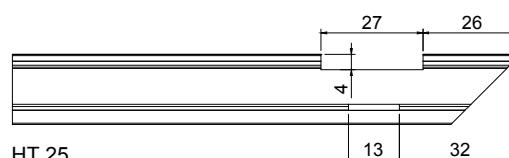
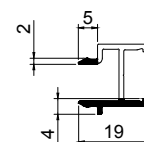
Usinage du profilé complémentaire HT 25 horizontal pour déplacer le guide inférieur.



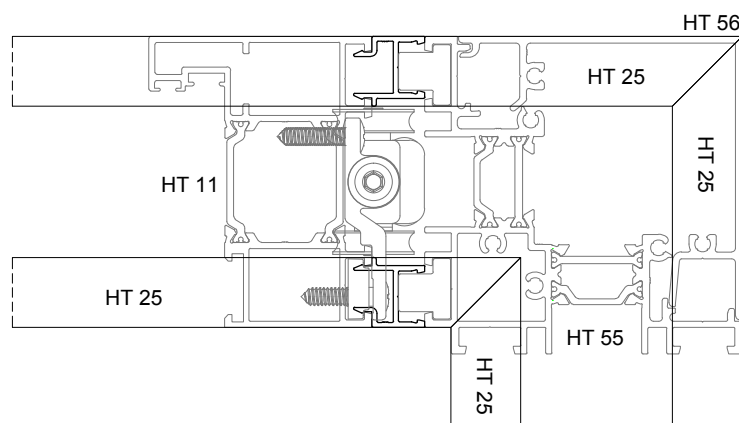
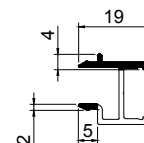
212044

CONJ. DOBR+GUIA
INF/SUP HT 8811.1

HT 25



HT 25



HT 56

HT 25

HT 11

HT 25

HT 55

HT 25

MAQUINAÇÃO DE PERFIS PARA TIPOLOGIAS DE CANTO

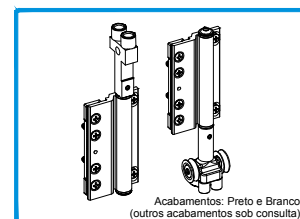
PROFILES MACHINING FOR CORNER TYPOLOGIES

USINAGE DES PROFILÉS POUR TYPOLOGIES DE COIN

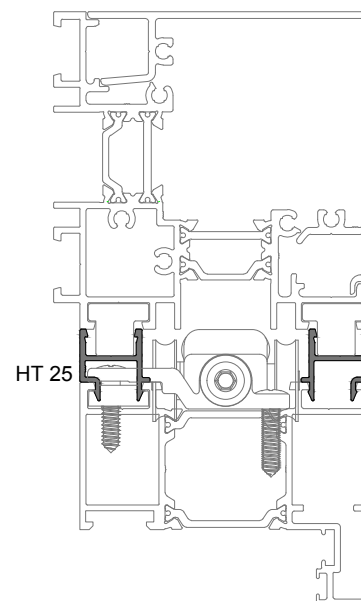
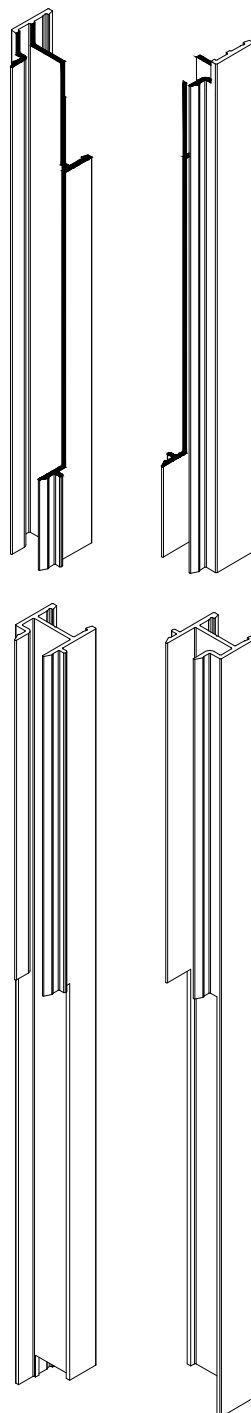
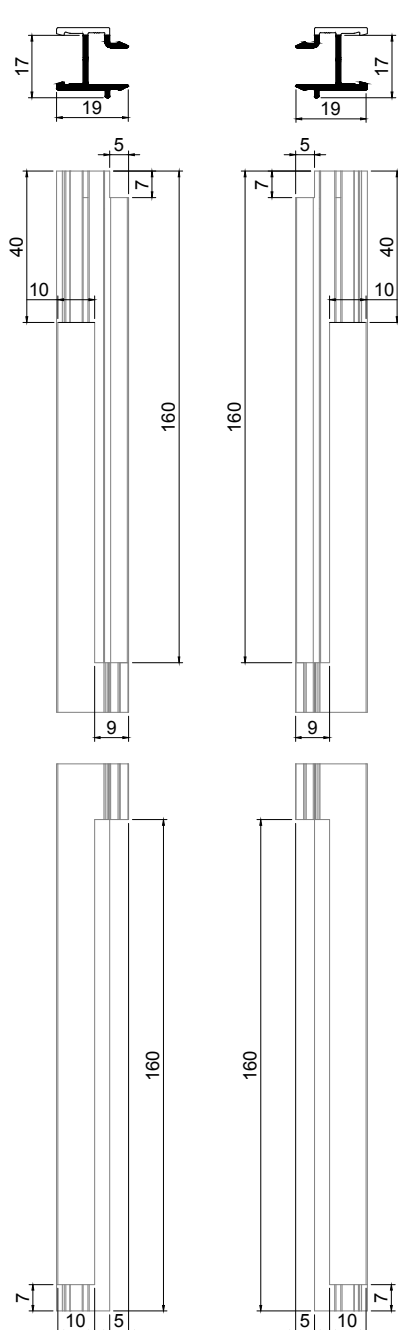
2 - Maquinação do perfil HT 25 vertical para aplicação de dobradiças e perfil HT 25 horizontal.

Vertical HT 25 profile machining for hinges and horizontal HT 25 profile application.

Usinage du profilé HT 25 vertical pour l'application des paumelles et du HT 25 horizontal.



212044

CONJ. DOBR+GUIA
INF/SUP HT 8811.1

HT 25

Tipologias de canto HT

Sistema HT

MAQUINAÇÃO DE PERFIS PARA TIPOLOGIAS DE CANTO

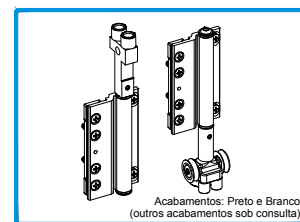
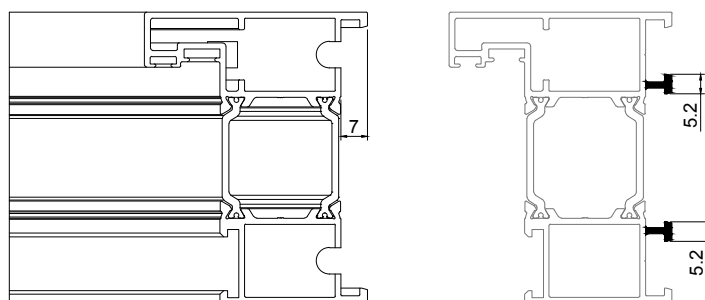
PROFILES MACHINING FOR CORNER TYPOLOGIES

USINAGE DES PROFILÉS POUR TYPOLOGIES DE COIN

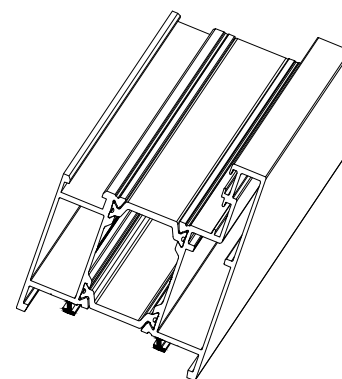
3 - Maquinação do perfil móvel HT 11 inferior/vertical para a movimentação da guia inferior.

Bottom/vertical HT 11 mobile profile machining for moving the bottom guide.

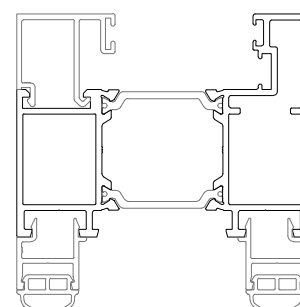
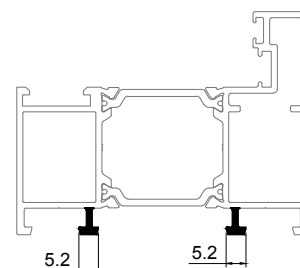
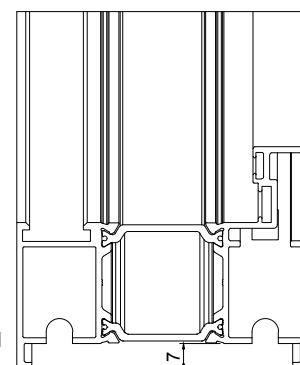
Usinage du profilé ouvrant HT 11 inférieur/vertical pour déplacer le guide inférieur.

VERTICAL
VERTICAL | VERTICAL

HT 11

HORIZONTAL
HORIZONTAL | HORIZONTAL

HT 11

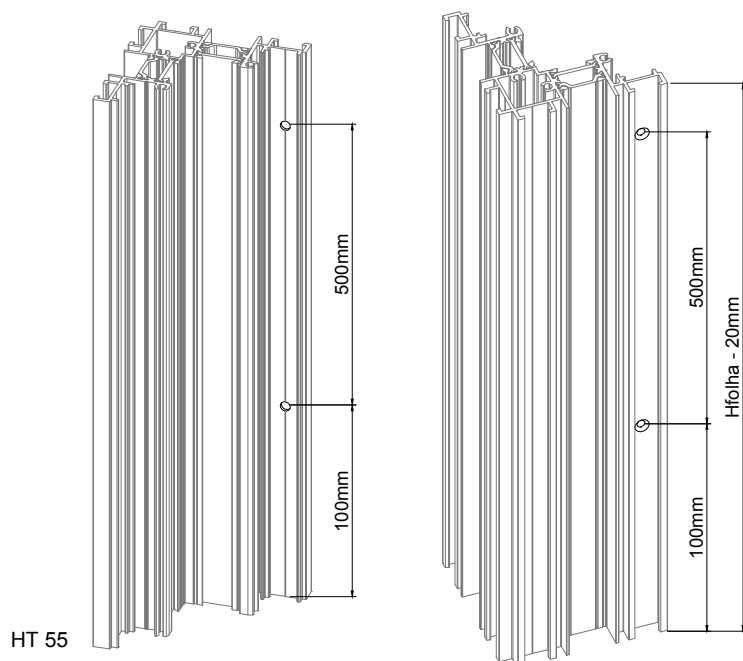
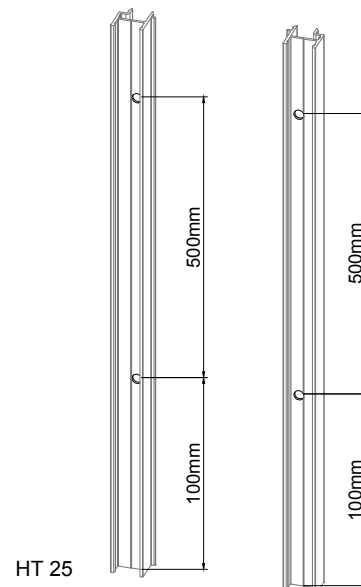
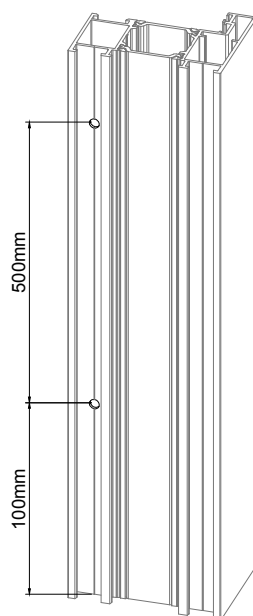
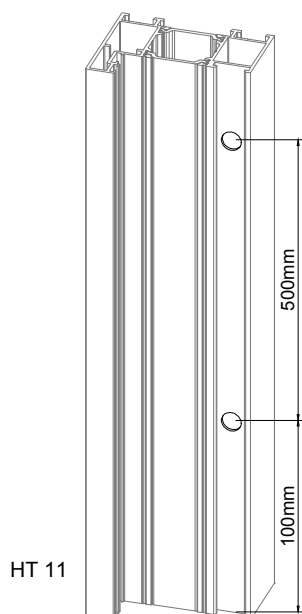
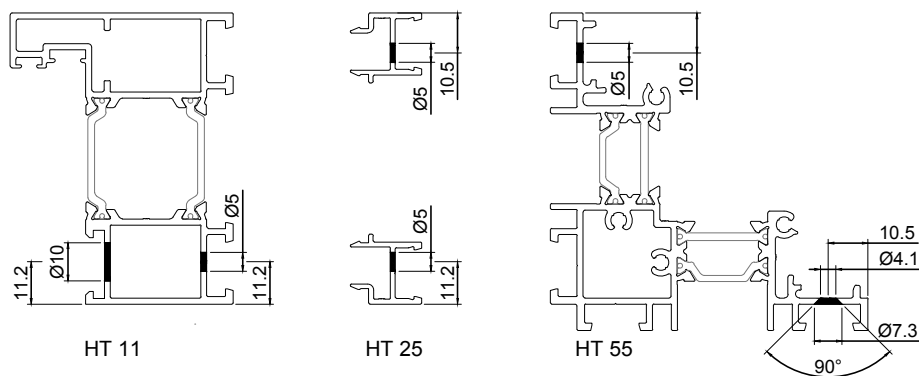


MAQUINAÇÃO DE PERFIS PARA TIPOLOGIAS DE CANTO
 PROFILES MACHINING FOR CORNER TYPOLOGIES
 USINAGE DES PROFILÉS POUR TYPOLOGIES DE COIN

4 - Furação dos perfis HT 11, HT 25 e HT 55.

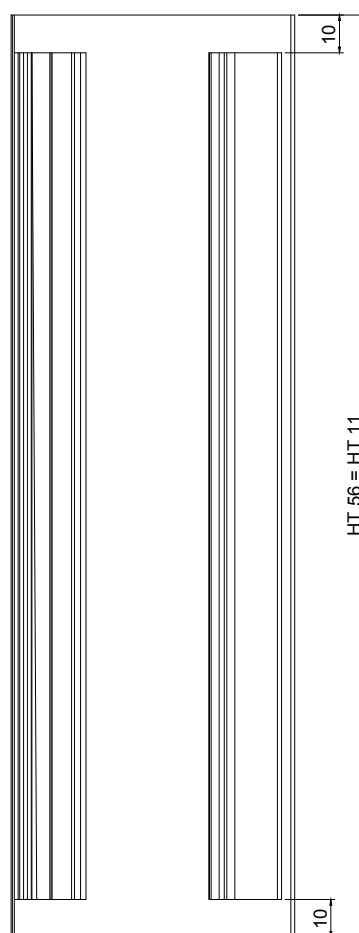
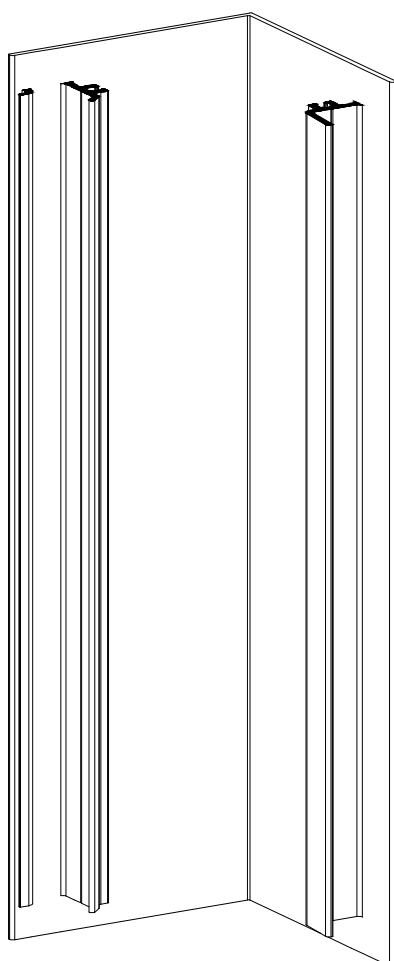
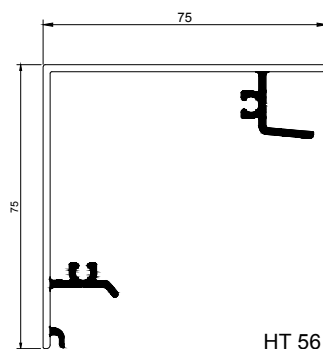
HT 11, HT 25 and HT 55 profiles drilling.

Perçage des profilés HT 11, HT 25 et HT 55.



MAQUINAÇÃO DE PERFIS PARA TIPOLOGIAS DE CANTO
PROFILES MACHINING FOR CORNER TYPOLOGIES
USINAGE DES PROFILÉS POUR TYPOLOGIES DE COIN

- 5 - Maquinação do perfil capa HT 56.
HT 56 cover profile machining.
Usinage du profilé de couverture HT 56.

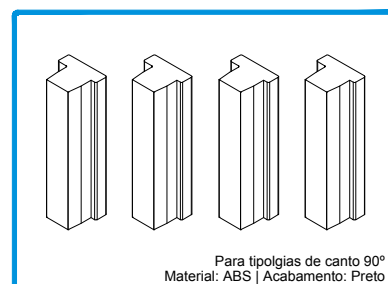
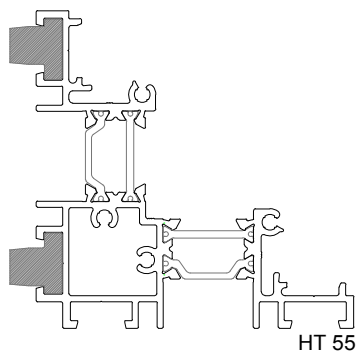


Tipologias de canto HT

Sistema HT

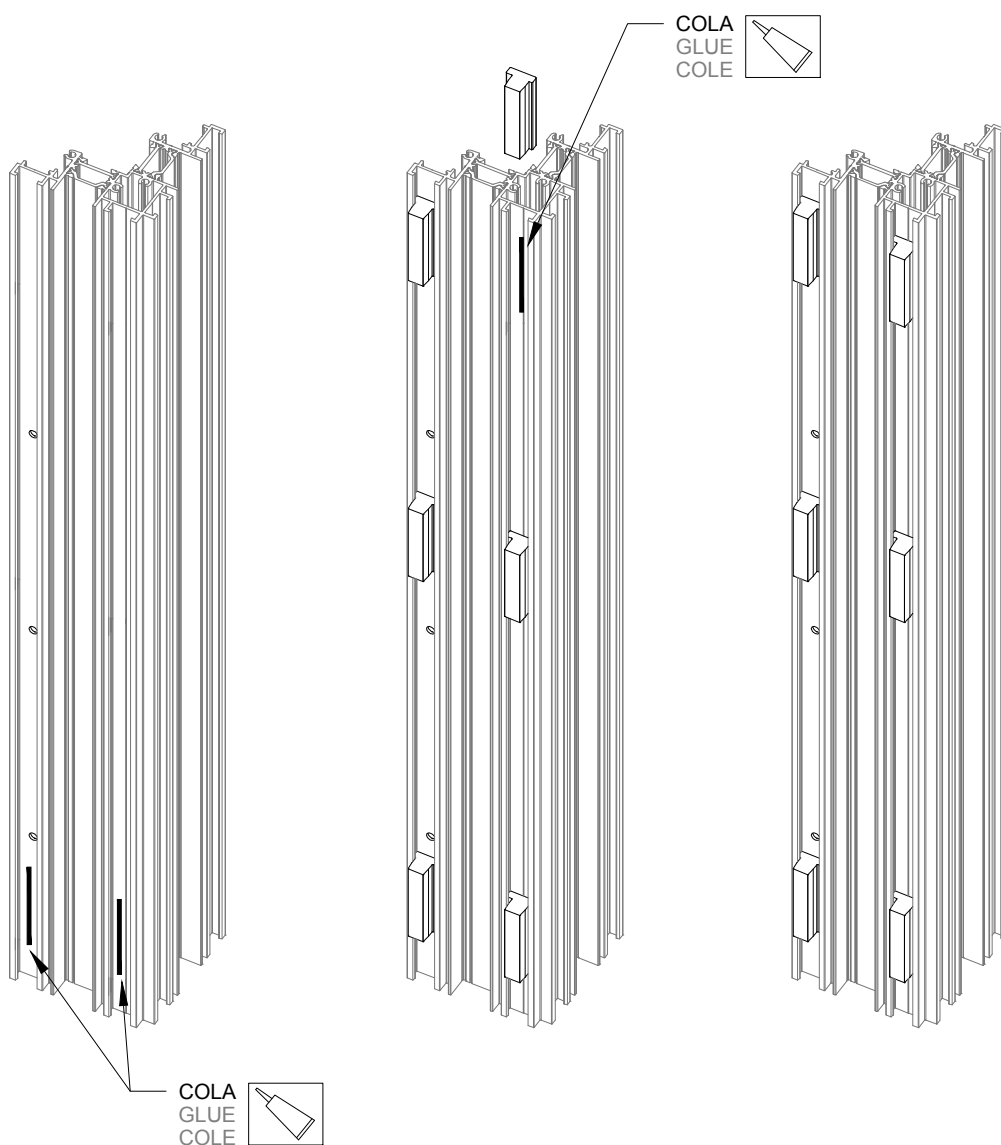
MONTAGEM DOS PERFIS PARA TIPOLOGIAS DE CANTO
 PROFILES ASSEMBLY FOR CORNER TYPOLOGIES
 ASSEMBLAGE DES PROFILÉS POUR TYPOLOGIES DE COIN

- 1 - Colocação do Conj. união vertical HT no perfil HT 55.
 Placement of Conj. HT vertical joint on the HT 55 profile.
 Placement de Conj. Joint vertical HT sur le profilé HT 55.



212169

CONJ. UNIÃO VERTICAL HT



Tipologias de canto HT

Sistema HT

MONTAGEM DOS PERFIS PARA TIPOLOGIAS DE CANTO
 PROFILES ASSEMBLY FOR CORNER TYPOLOGIES
 ASSEMBLAGE DES PROFILÉS POUR TYPOLOGIES DE COIN

2 - Fixação dos perfis HT 11, HT 25 e HT 55.

HT 11, HT 25 and HT 55 profiles fixing.

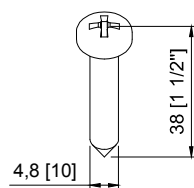
Fixation des profilés HT 11, HT 25 et HT 55.

IMPORTANTE | IMPORTANT | IMPORTANT:

Utilizar no mínimo 8 parafusos para fixação de cada perfil.

Use at least 8 screws to fix each profile.

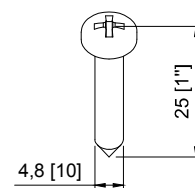
Utiliser au moins 8 vis pour la fixation du chaque profilé.



Para fixar os perfis HT 01 à soleira HT 49
 Para fixar os perfis HT 11, HT 25 e HT 55
 Material: Inox | Acabamento: Inox

290262

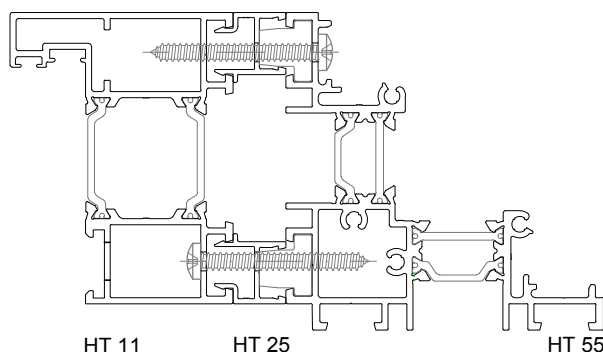
PARAF. PAR 003 PK INOX PH
 1 1/2x10 CQ



Para fixar os perfis HT 55 e HT 11
 Material: Inox | Acabamento: Inox

290171

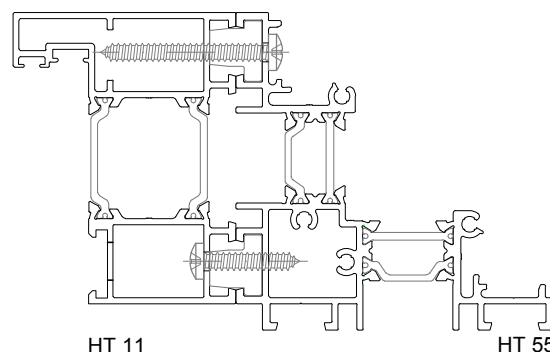
PARAFUSO CQ 1x10 INOX



HT 11

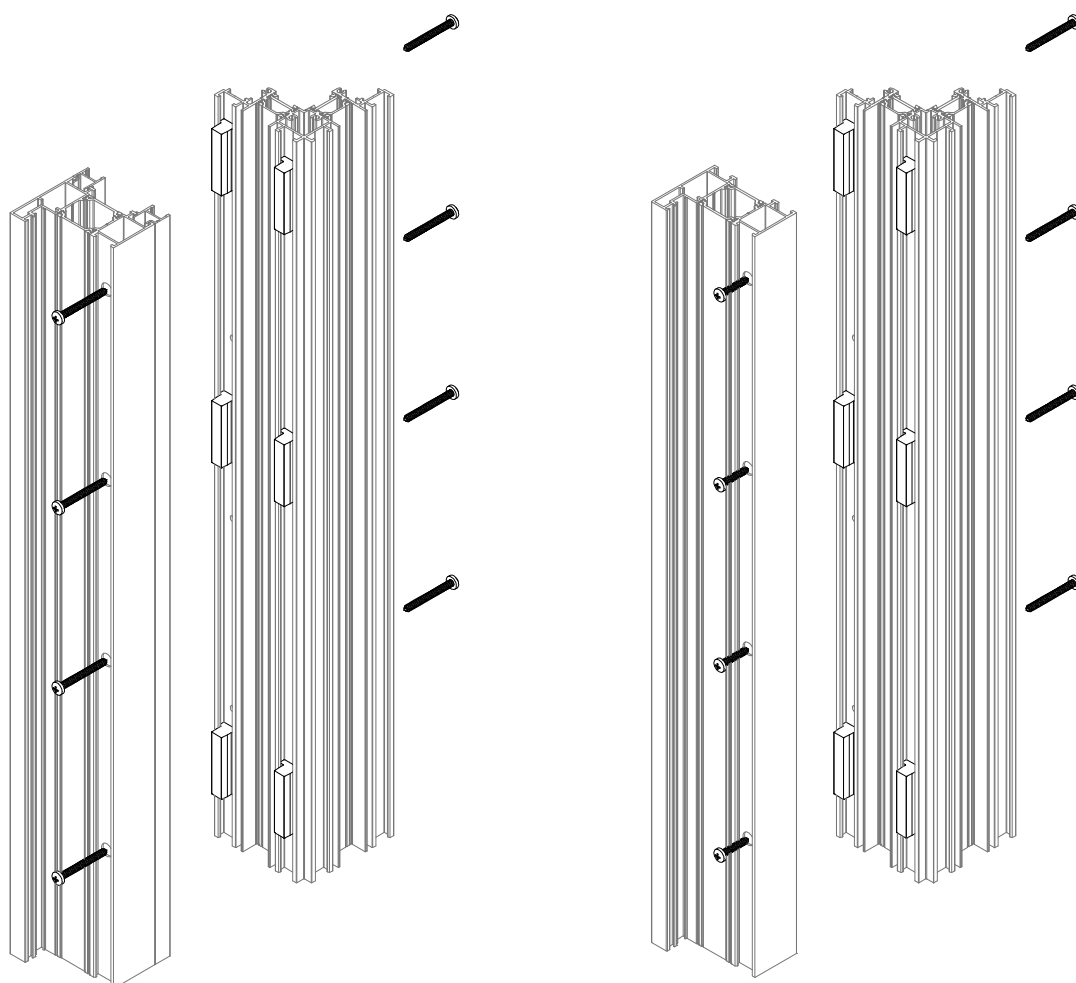
HT 25

HT 55



HT 11

HT 55



Tipologias de canto HT

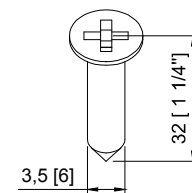
Sistema HT

MONTAGEM DOS PERFIS PARA TIPOLOGIAS DE CANTO
 PROFILES ASSEMBLY FOR CORNER TYPOLOGIES
 ASSEMBLAGE DES PROFILÉS POUR TYPOLOGIES DE COIN

- 3 - Aplicação do perfil capa HT 56.
 HT 56 cover profile application.
 Application du profilé de couverture HT 56.

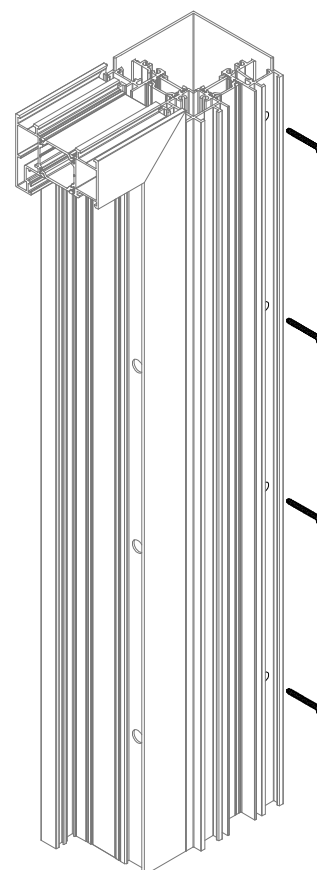
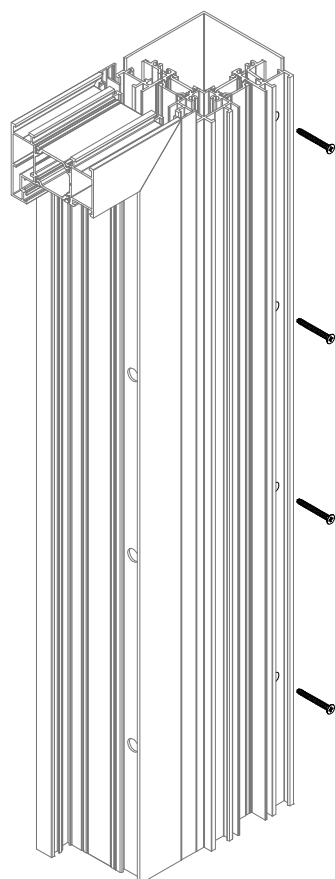
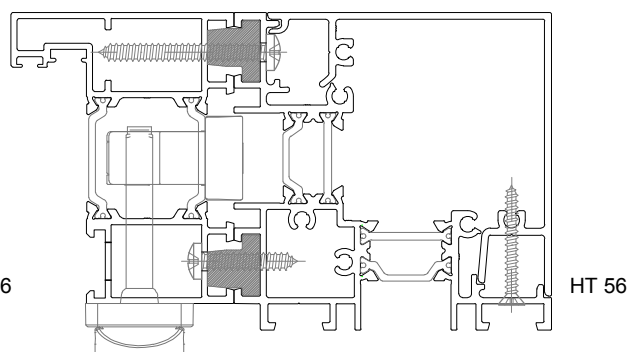
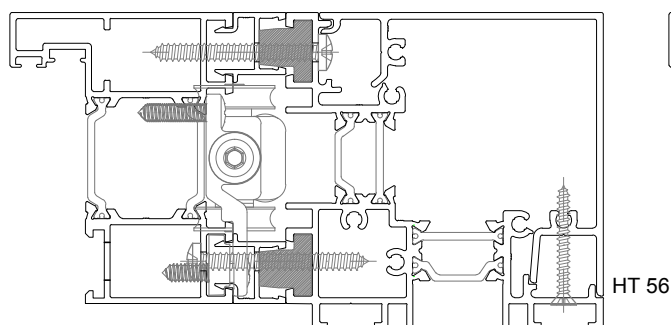
IMPORTANTE | IMPORTANT | IMPORTANT:

Utilizar no mínimo 4 parafusos para fixação do perfil.
 Use at least 4 screws to fix the profile.
 Utiliser au moins 4 vis pour la fixation du profilé.



Para o perfil LT 90
 Material: Inox | Acabamento: Inox

290080 PARAF. DIN7982 PH 3,5x32 INOX A2

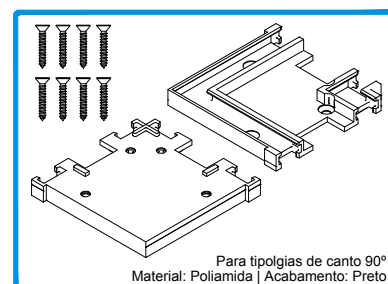


Tipologias de canto HT

Sistema HT

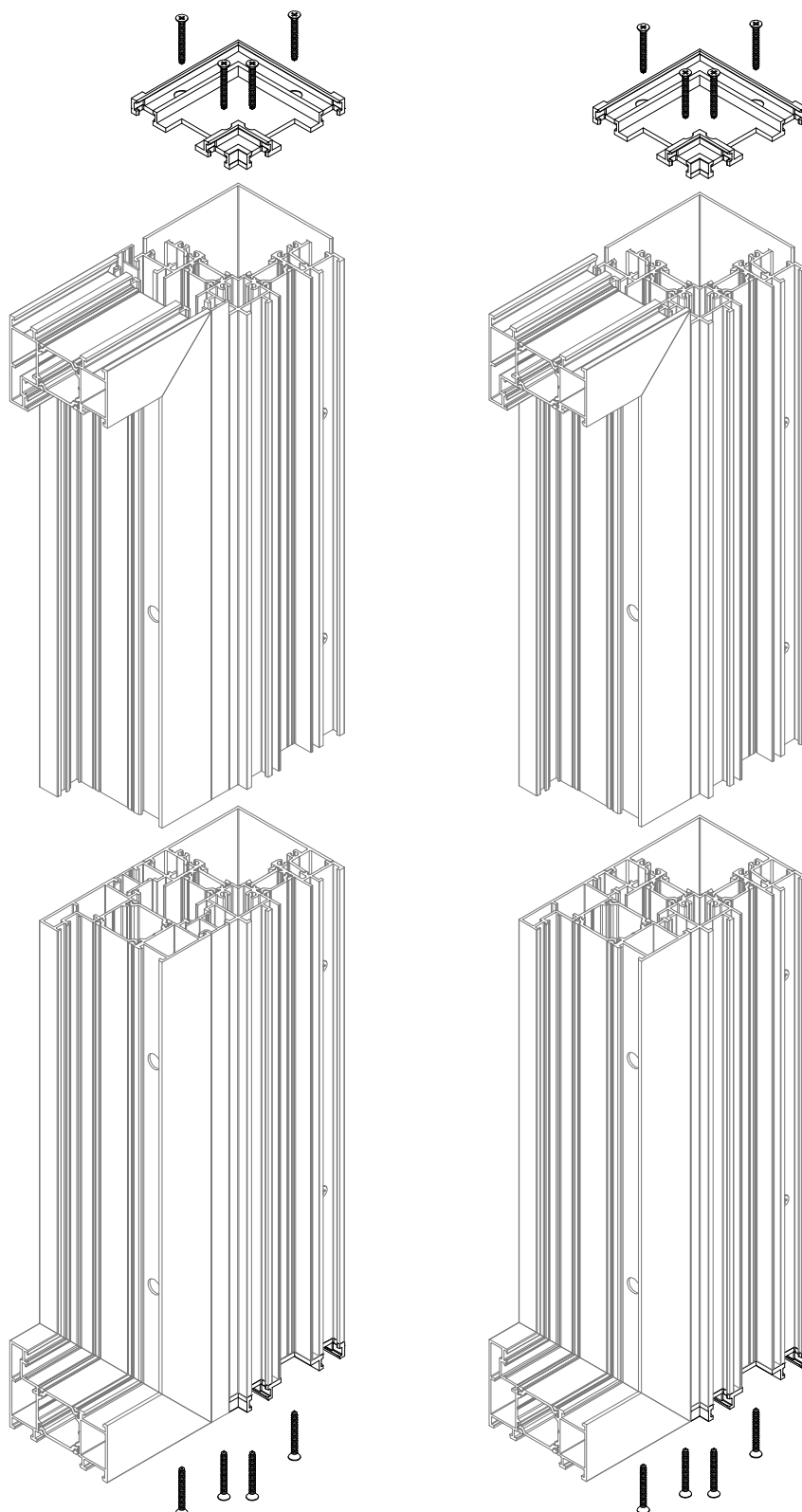
MONTAGEM DOS PERFIS PARA TIPOLOGIAS DE CANTO
 PROFILES ASSEMBLY FOR CORNER TYPOLOGIES
 ASSEMBLAGE DES PROFILÉS POUR TYPOLOGIES DE COIN

- 4 - Aplicação do Conj. de topos 90° HT.
 HT 90° corner kit end-caps application.
 Application du Kit d'embout 90° HT.



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CONJ. TOPOS CANTO 90° HT



Tipologias de canto HT

Sistema HT

MONTAGEM DOS PERFIS PARA TIPOLOGIAS DE CANTO
 PROFILES ASSEMBLY FOR CORNER TYPOLOGIES
 ASSEMBLAGE DES PROFILÉS POUR TYPOLOGIES DE COIN

5 - Aplicação dos perfis inferiores HT 25.
 Bottom HT 25 profiles application.
 Application des profilés inférieures HT 25.

